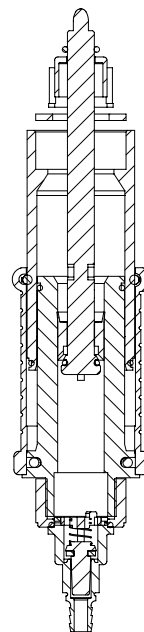
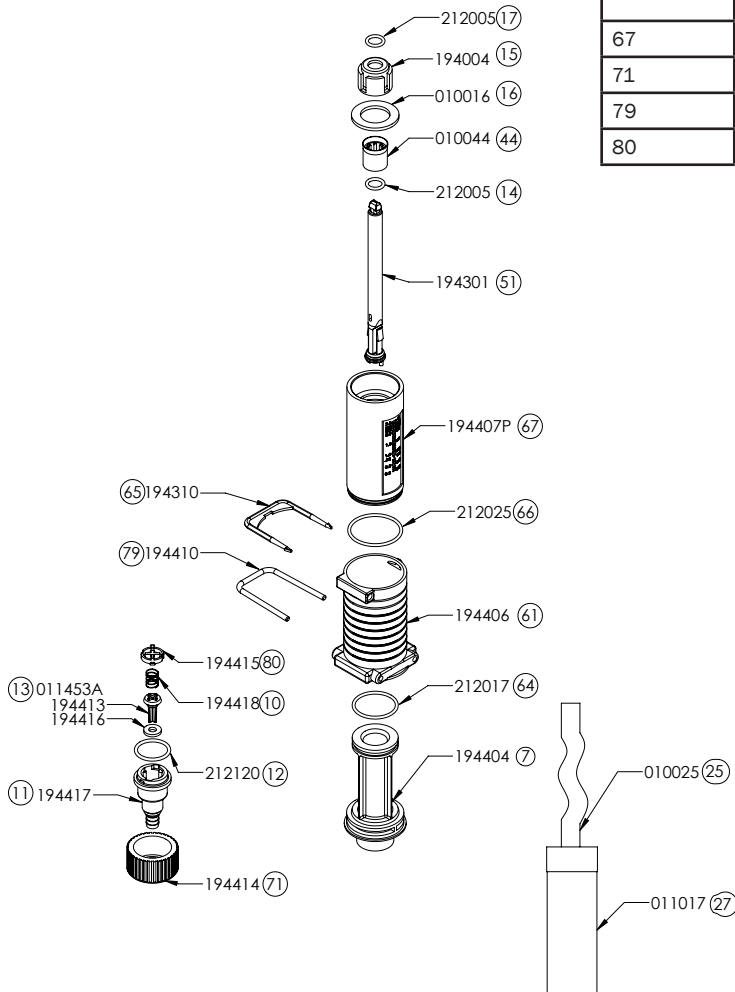


Lower end injector & wear parts kits 2.5%:

Kit A - Wear Parts Kit (dosage piston and O-ring)	011850V	14, 17, 44
Kit B - Wear Parts Kit (Kit A, & shaft)	011945V	14, 17, 44, 51
Kit C - Wear Parts Kit (Kit A, inner cylinder and O-ring)	011850CV	7, 14, 17, 44, 64
Kit D - Suction Tube Fitting Assy (poppet, nut, washer, O-ring, spring, fitting)	011463V	10, 11, 12, 13, 80
Kit E - Wear Parts Kit (Kits C & D, shaft, pin, gasket)	011833PV	7, 10, 11, 12, 13, 14, 16, 17, 44, 51, 64, 80
Kit F - Lower End Cylinder Kit (inner & outer cylinder, ratio adjuster, O-rings, retainer clip, pin, gasket)	011961V	7, 16, 61, 64, 65, 66, 67, 79
Kit G - Lower End Kit, complete (Kit E, outer cylinder, ratio adjuster, O-rings, retainer clips, pins, retainer, filter, solution tube)	011843PV	7, 10, 11, 12, 13, 14, 15, 16, 17, 25, 27, 44, 51, 61, 64, 65, 66, 67, 71, 79, 80
Kit H - Motor Piston Assy (upper end kit)	011863TF	9, 21
Kit M - Mounting Bracket Kit (mounting bracket, 4 hex caps & nuts)	011432	56, 57, 58

Manual Reference	Part #	Description of Part
7	194404P	Inner Cylinder
10	194418H	Spring
11	194417	Suction Tube Fitting, 1/4"
12	212120 *Must specify material	O-ring
13	011453A	Check Poppet
14	212005 *Must specify material	O-ring
15	194004	Seal Retainer, O-ring
16	010016 *Must specify material	Gasket
17	212005 *Must specify material	O-ring
25	010025	Suction Tube, 1/4" X 5'
27	011017	Filter For Suction Tube
44	010044P	Dosage Piston
51	194301F	Shaft
61	194406P	Ratio Adjustment Sleeve
64	212017 *Must specify material	O-ring, Inner Cylinder, Lower End
65	194310D	Pin, Upper Interlock
66	212025 *Must specify material	O-ring, Outer Cylinder, Lower End
67	194407P	Outer Cylinder
71	194414	Nut, Suction Tube Fitting
79	194410SS	Retainer Clip, Bottom
80	194415	Twistlock



Lower End Assembly